



FREE FLOAT[®] STEAM TRAP

MODEL SS3

FREE FLOAT STEAM TRAP WITH THERMOSTATIC AIR VENTING

Features

Maintenance-free stainless steel steam trap for steam mains and tracer lines.

1. All-welded, maintenance-free construction.
2. Automatic bimetal air vent for rapid start-up.
3. Self-modulating free float provides continuous, smooth, low velocity condensate discharge as process loads vary.
4. Constant water seal and unique three-point seating ensure perfect steam-tight seal, even under no-load conditions.
5. Only one moving part, the free float, eliminates valve wear and provides long service life.
6. Built-in screen with large surface area holds back impurities.



Specifications

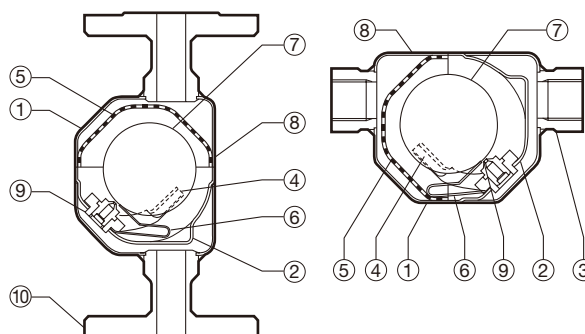
Model	SS3N	SS3V
Installation	Horizontal	Vertical
Connection	Screwed, Socket Welded, Flanged	
Size (mm)	15, 20, 25	
Orifice No.	5, 10, 16, 21	
Maximum Operating Pressure (MPaG) PMO	0.5, 1.0, 1.6, 2.1	
Maximum Differential Pressure (MPa) Δ PMX	0.5, 1.0, 1.6, 2.1	
Minimum Operating Pressure (MPaG)	0.01	
Maximum Operating Temperature (°C) TMO	400	

PRESSURE SHELL DESIGN CONDITIONS (**NOT** OPERATING CONDITIONS): Maximum Allowable Pressure (MPaG) PMA: 2.4 1 MPa = 10.197 kg/cm²
Maximum Allowable Temperature (°C) TMA: 400

CAUTION To avoid abnormal operation, accidents or serious injury, DO NOT use this product outside of the specification range. Local regulations may restrict the use of this product to below the conditions quoted.

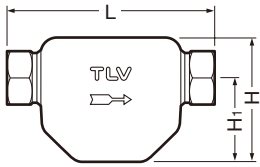
No.	Description	Material	JIS	ASTM/AISI*
①	Body	Stainless Steel	—	A240 Type 316L
②	Inner Cover	Stainless Steel	—	A240 Type 316L
③	Socket	Cast Stainless Steel	—	A351 Gr.CF8
④	Guide	Cast Stainless Steel	SCS16	A351 Gr.CF3M
⑤	Screen	Stainless Steel	SUS304	AISI304
⑥	Air Vent Strip	Bimetal	—	—
⑦	Float	Stainless Steel	SUS316L	AISI316L
⑧	Nameplate	Stainless Steel	SUS304	AISI304
⑨	Orifice	—	—	—
⑩	Flange	Cast Stainless Steel	—	A351 Gr.CF8

* Equivalent

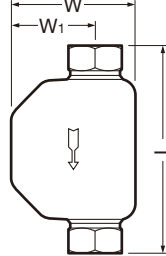


Dimensions

SS3N Screwed



SS3V

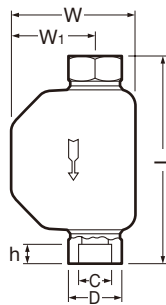
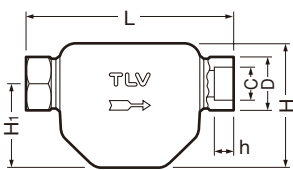


SS3N/SS3V Screwed* (mm)

Size	L	φH/W	H ₁ /W ₁	Weight (kg)
15	127	77	52.5	0.8
20	154			1.0
25	165			1.2

* Rc(PT), other standards available

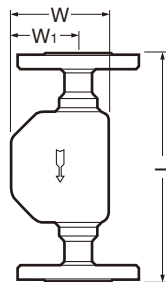
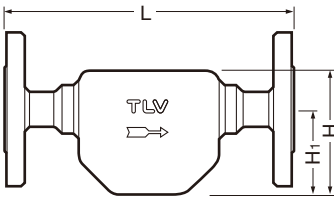
Socket Welded



SS3N/SS3V Socket Welded (mm)

Size	L	φH/W	H ₁ /W ₁	φD	φC	h	Weight (kg)
15	127	77	52.5	30	22.2	12	0.8
20	154			36	27.7	14	1.0
25	165			44	34.5	14	1.2

Flanged



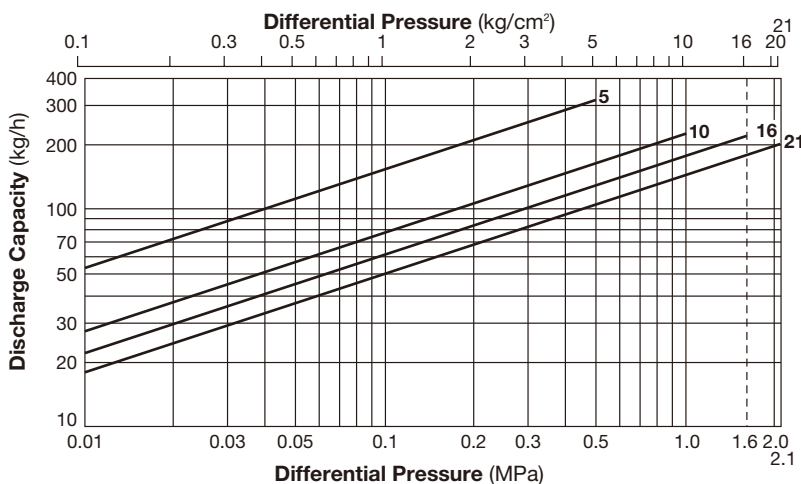
SS3N/SS3V Flanged (mm)

Size	L		φH/W	H ₁ /W ₁	Weight* (kg)
	ASME Class 150RF	ASME Class 300RF			
15	175	175	77	52.5	2.4
20	195	195			3.5
25	215	215			4.2

Other standards available, but length and weight may vary

* Weight is for Class 300 RF

Discharge Capacity



- Line numbers within the graph refer to orifice numbers.
- Differential pressure is the difference between the inlet and outlet pressure of the trap.
- Capacities are based on continuous discharge of condensate 6°C below saturated steam temperature.
- Recommended safety factor: at least 1.5.



DO NOT use traps under conditions that exceed maximum differential pressure, as condensate backup will occur!

Manufacturer

ISO 9001/ISO 14001

TLV® CO., LTD.
Kakogawa, Japan
is approved by LRQA Ltd. to ISO 9001/14001

